



“It All Started With a Turtle”

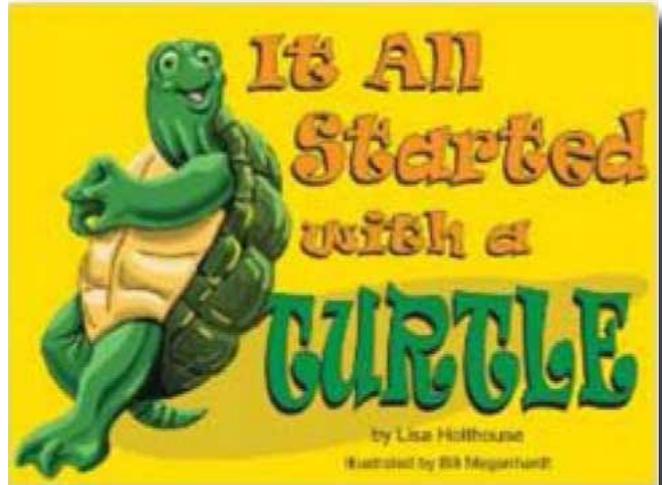
by Lisa Holthouse

It All Started With a Turtle is written by Lisa Holthouse and illustrated by Bill Megenhardt. Copyright 2012. Published by P&P Publishing.

Publisher Book Description:

All Lissa dreamed of was a turtle to add to her pet collection. When her daddy put his foot down against having another animal in the house, Lissa decided to use a lemonade stand as a means of getting that turtle! She convinced her daddy to help her, learning valuable lessons along the way. Little did father and daughter know that as a result of Lissa’s desire for a turtle, a world wide organization would be born.

Prepared 4 Life’s Lemonade Day is changing the lives of children around the world and teaching them how to fulfill dreams of their own.



About the Author

Lisa Holthouse wrote this book as a holiday gift for her husband, Michael Holthouse. The book describes how her husband Michael was inspired to begin a nationwide effort called Lemonade Day. She is the co-founder of Prepared 4 Life, a not-for-profit organization under which Lemonade Day was created. She lives in Houston, Texas with her family and shares with her husband the dream of teaching all children across the world the meaning of success.

About the Illustrator

Bill Megenhardt is an illustrator of children’s books. He has art directed and illustrated more than 20 books to date. He lives in Houston, Texas.